



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-043
Job Sheet 172486



Part No: D2282-043

Job Qty: 25 ea

Part Name: Saddle Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie.Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Large Fab-1		DYC 18/03/21
100	Large Fab	25 pcs	3/8/18	3/8/18	0.00	10.29	Large Fab 1		DYC 18/03/26
120	QC	25 pcs	3/8/18	3/8/18	0.00	0.00	QC9		PD 18-3-31
130	Small Fab	25 pcs	3/9/18	3/9/18	0.00	1.70	Small Fab N/A 20		
150	QC	25 pcs	3/9/18	3/9/18	0.00	0.00	QC5		PD 18-3-31
160	Packaging	25 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3		
170	QC21-SA	25 Ea	3/9/18	3/9/18	0.00	0.00	QC21		GA 18

Part Op 100 - 1-Weld as per D2282-043 Saddle Assembly A/RER316L SS Filling Rod _____ Dwg Rev: _____ Grind

Descriptions: weld with rough pad and brown pad, take all welding marks out and deburr holes***DO NOT TAKE RED AND BLUE

PAD TO BUFF PART***

130 - 1 -Tumble

160 - LOCATION : GA

DAS
21
9-00

APR 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2281	Jack Saddle	25 Ea (1 ea)	90-Start up Operation	
D2282-7	Tube	50 Ea (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2281	25	2	0
	D2282-7	50	48	0

Part Specifications

Specifications could not be found.



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www.dartaerospace.com

Container No: S053494



Part: D2282 - 043

Job No: 172486

Serial No/Batch: S053494

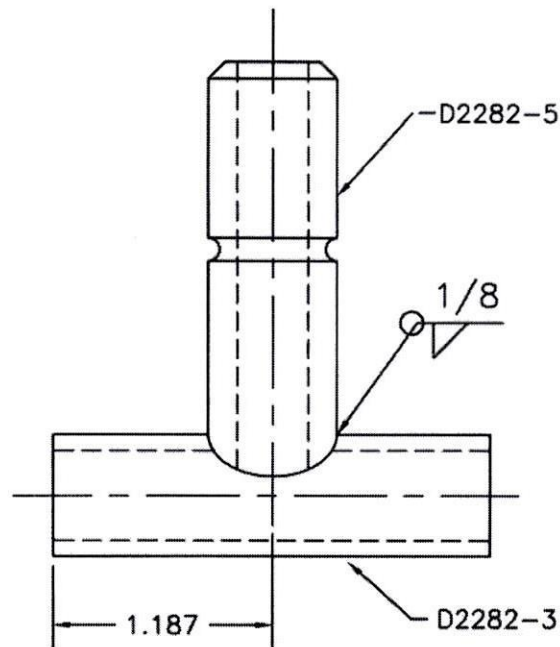
Revision:

Inspector:

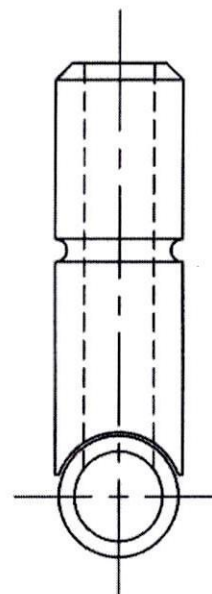
Date: 03/21/18



DESIGN BW	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>UP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2282	REV. E SHEET 2 OF 2
DATE 05.06.07	TITLE HANDLE TUBES		SCALE 1:1

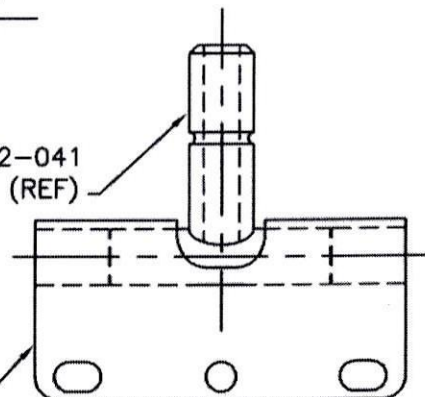


D2282-041 'T' ASSEMBLY
WELD ASSEMBLY PER DART QSI 004

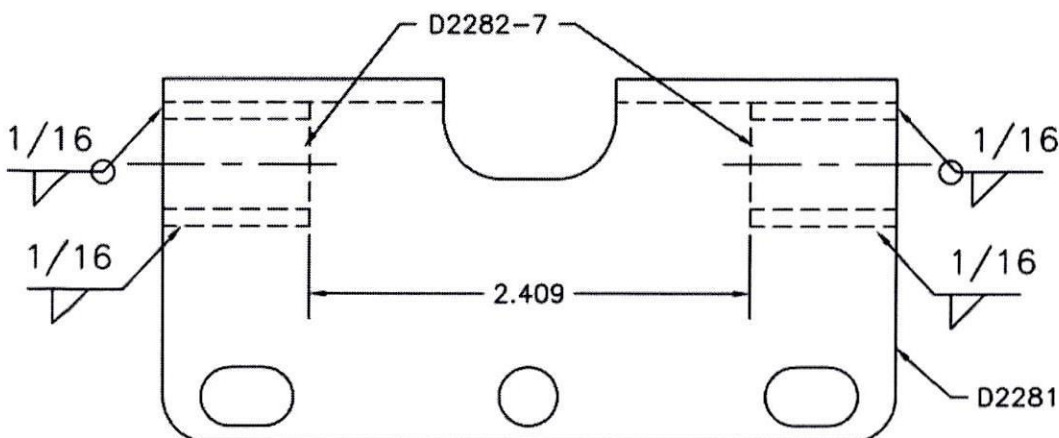


D2282-041
(REF)

DEO ATTACHED



GENERAL ASSEMBLY
SCALE 1:2



D2282-043 SADDLE ASSEMBLY
WELD ASSEMBLY PER DART QSI 004

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172486

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FEB 20 2018

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